


Updated 9/27/2023

 Grain Bonding Motor Matrix	
Grain-to-Liner Bonding	
38mm	
38/480	I59WN
54mm	
54/852	J1299N
54/1280	J1799N
54/1706	K2050ST K1103X
75mm	
75/2560	K1000T K1800ST
75/3840	L1520T
75/5120	M1500G M1780NT L2200G M2225WS M2050X
98mm	
98/5120	L1500T L2500ST
98/7680	M4500ST M2400T M1845NT M2100G
98/10240	M2500T M2000R M6000ST M1800FJ
98/15360	N2000W N3300R N2220DM
Grain End Bonding	
75mm	
75/6400	M650W
75/7680	M685W
98mm	
98/10240	M750W
98/15360	N1000W
Grain-to-Liner & Grain End Bonding	
98/20480	N4000W
98mm DMS	O5500X

Color Legend

Warp-9
Super Thunder
Propellant X
Blue Thunder
Mojave Green
New Blue Thunder
White Lightning
Redline
Metalstorm Dark Matter
Black Max

NOTES:

- I59WN uses quick-cure epoxy
- Grain-to-liner bonding uses Elmer's Glue-All Max or Gorilla Glue
- Grain end bonding uses 30 minute epoxy

FOLLOW ALL INSTRUCTIONS INCLUDED WITH YOUR PARTICULAR MOTOR