



Emira Pods Installation Instructions



Important Legal Note.

Please be aware, the pods are made with tight tolerances to keep them close to the vehicle, as legally they must not protrude beyond the width of the wheels.

As with any handmade car, Lotus tolerances can vary and each one is different, mounting points on the pods may have to be enlarged or elongated for a perfect alignment

If additional adjustment is required, remove the grommets and elongate the mounting holes in the pod as needed. Refit the grommets and use the supplied ****penny washers**** to provide a larger clamping surface and increase the adjustment range.

Rear Side Pods

1. Remove the two ****M5 T25 Torx bolts**** from the last two mounting positions underneath the factory side skirt.
 2. Insert the bolts through the grommets in the rear side pod and position the pod against the vehicle, aligning it with the original mounting holes.
 3. Install the bolts loosely to allow for adjustment.
 4. Once you are satisfied with the alignment, fully tighten both M5 Torx bolts.
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Front Side Pods

1. Remove the ****8mm M6 bolt**** from the lower front bumper nearest the wheel arch.
2. Thoroughly clean the mounting surface beneath the bumper using an Isopropanol alcohol degreaser. If one is unavailable, use warm soapy water (not wax) Ensure the area is completely clean and dry before proceeding.
3. Place up the Pod to the underside of the lower bumper, screw Bolt in hand tight. Test-fit the pod to ensure the alignment and overall appearance are satisfactory.
(If additional adjustment is required, remove the grommet and elongate the mounting hole in the pod as needed. Refit the grommet and use the supplied ****M10 washer**** to provide a larger clamping surface and increase the adjustment range)
4. Once you are happy with the fitment, hold the front of the pod and use a marker pen to draw an outline around the pod. Remove the pod, apply the double side tape to the underside of the bumper approx 5mm inside the marker line. (Remove marker line with alcohol without touching the tape) Peel back approx 3" of tape back from the bolt end.
5. Place up Pod, screw Bolt in hand tight, hold the front of the pod in position, and peel away the rest of the backing paper while pressing firm, even pressure against the inside of the pod as you go onto the tape, continue to press along the inside of the pod for approximately one minute to activate the adhesive, then tighten the M6 bolt.



****Note:**** The double sided tape is very sticky, do not attempt to try and reposition it once it has stuck, as it will not come off easily or at all without more alcohol to clean it all off.



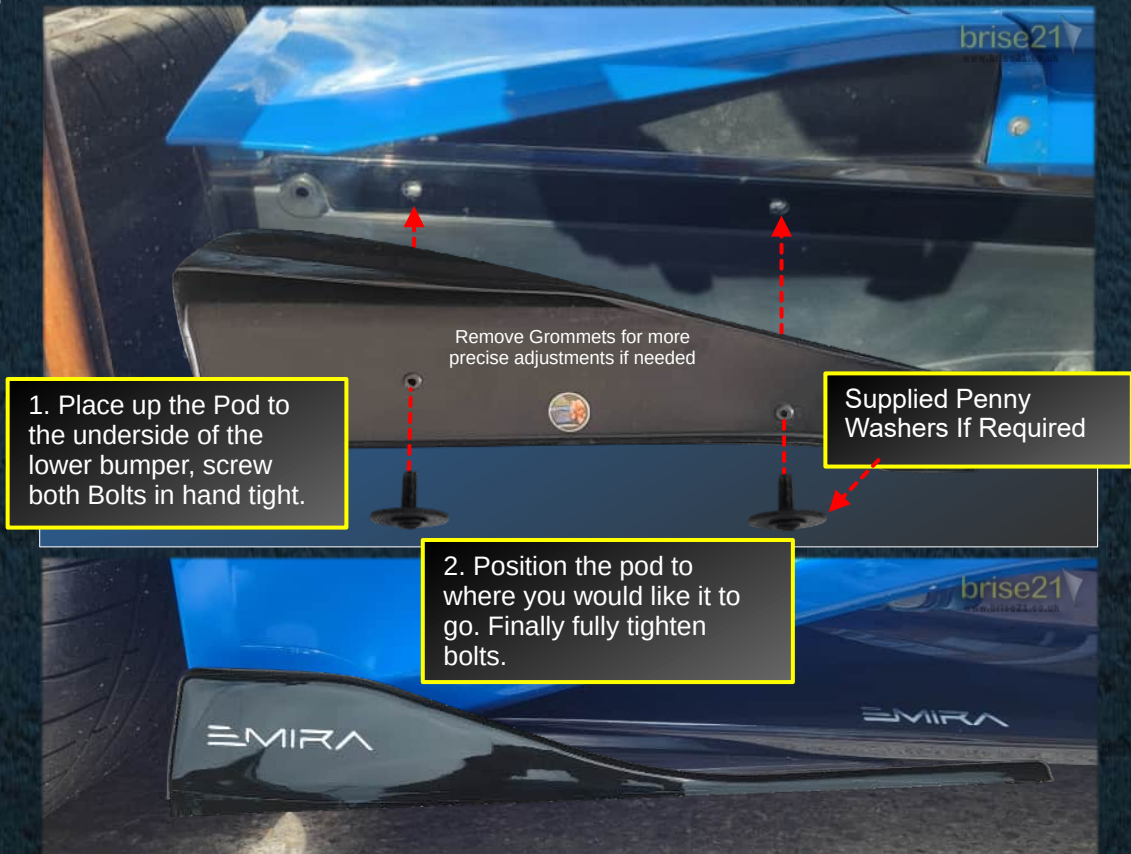
****Note:**** The grommets are not essential for installation. It simply helps location of the bolts during fitment and may reduce vibration.

If the double-sided tape does not adhere correctly, lifts off or gets damaged, replace it with a high-quality automotive double-sided (servo) tape or even bodywork Mastic such as CT1.

Alternatively, you can use the supplied self-tapping screws for additional fixing:

- * Drill a suitable small pilot hole through the centre of the pod (within the original tape line) and into the flat part under the bumper. Do the same near the front edge of the pod.
- * Install the supplied self-tapping screws to secure the pod to the bumper.

Rear Pod Steps



Front Pod Steps

