

BOCCE COURT KIT ASSEMBLY INSTRUCTIONS

For complete court kits and DIY connector kits

STANDARD COURT

60 ft long x 12 ft wide

Build the frame on a flat floor where the court will be used.

The finished frame uses twelve 5 ft sections on each long side and two 5 ft sections plus one 2 ft section on each end.

TIP

Assemble with UPC codes and printed PVC pipe text facing down for a more professional appearance. Even new PVC may arrive dirty or with scarring from big-box suppliers.

STANDARD 60 x 12 FT LAYOUT



WHICH KIT DO YOU HAVE?

Court kit with PVC

Use the supplied, pre-cut sections. If connectors are already attached, skip gluing and press the loose ends together.

DIY connector kit

You supply and cut the 2 in. Schedule 40 PVC, then attach the included connectors as shown below.

PARTS FOR ONE STANDARD COURT

PVC

Thirty pieces total: 24 x 5 ft for the long sides, 4 x 5 ft for the ends, and 2 x 2 ft for the ends

CONNECTORS

26 straight inside connectors and 4 matching 90° elbows

DIY ONLY

Clear PVC cement. Required tools (not included): tape measure, marker, and PVC cutter or saw

1 Lay out the pieces

Place the PVC in a rectangle. Use twelve 5 ft sections along each long side. At each short end, place a 5 ft section, then a 2 ft section, then another 5 ft section.

2 Dry-fit every joint

Put a straight connector between neighboring sections and a 90° elbow at each corner. Push pieces together by hand, but do not use cement yet.

3 Square and measure

Confirm the outside dimensions are about 60 x 12 ft. Measure corner-to-corner in both directions; the two diagonal measurements should match.

4 Loose connectors: mark joints

Draw a line across each pipe and connector so you can keep the same alignment. Choose one socket on every connector to become the permanently attached side.

5 Loose connectors: cement

Following the cement label, glue only the chosen socket of each straight connector and each elbow. Leave the other socket unglued so the court can come apart.

6 Assemble and check

After the cement has fully cured, reconnect all loose joints. Press them firmly together, recheck the court shape, and make sure no pipe end or connector is loose.

IMPORTANT Do not cement both sides of any connector if you want the court to be portable. Use PVC cement only with adult supervision, good ventilation, and the safety directions on the container.